

		SPI 268 DS						SPI 398 DS					
INJECTION UNIT	A				B			C			D		
Screw diameter	mm	32	35	38	32	35	38	38	42	45	45	50	55
Screw L/D ratio	L/D	23.7	21.7	20	23.7	21.7	20	23.1	20.9	19.5	22.2	20	18.2
Shot weight (pc)	g	133	164	187	133	164	187	210	256	294	342	422	510
Injection Pressure	MP a	271	227	192	271	227	192	210	172	150	216	175	144
Injection speed	g/s	58	70	82	70	84	99	97	118	135	150	185	225
Screw speed	r.p.m	220	220	220	260	260	260	240	240	240	190	190	190
<b>CLAMPING</b>													
Clamp tonnage	KN	2680						3980					
Toggle Stroke	mm	470						620					
Space between tie - bars	mm	460 X 480						1020 x 620					
Max. Mould thickness	mm	500						650					
Min. Mould thickness	mm	180						300					
Ejector Stroke	mm	150						200					
Ejector Tonnage	KN	33						53					
Ejector Number	Piece	1 x 2						1 x 2					
<b>OTHERS</b>													
Max. pump pressure	Mpa	16						16					
Pump Motor power	KW	22						37					
Heater power	KW	6.9						7.2			12.5		
Machine dimension	m	5.55 x 1.75 x 2.00						6.92 x 1.95 x 2.15					
Machine weight	T	10.8						20.5					