

SINGLE ACTION DRAWING PRESSES WITH BOTTOM CUSHIONING ARRANGEMENT

TECHNICAL SPECIFICATIONS:

Standard Models	Capacity (Tons)	Return Force (Tons)	Table Size (mm) (L.R. x F.B.)	Daylight (mm)	Stroke (mm)	Fast Approach Speed (mm/sec)	Slow Pressing Speed (mm/sec)	Return Speed (mm/sec)	Bottom Cushioning Capacity (Tons)	Cushion Pad Size (L x R) mm	Cushion Stroke (mm)	Electric motor (H.P)	Weight of the Press (Tons)
DDBC -30	30	5	500 x 400	500	400	100	10-15	120	12	300 x 200	150	7.5	4
DDBC -60	60	10	600 x 500	600	400	100	10-15	120	25	400 x 300	150	10	6 - 7
DDBC -80	80	10	800 x 600	650	450	100	10-15	120	32	400 x 350	200	15	8- 9
DDBC -100	100	10	900 x 750	900	600	100 - 120	10 - 15	120	40	500 x 400	200	15	10
DDBC -150	150	10	1000 x 850	950	650	100 - 120	10 - 15	120	60	550 x 450	200	20	12 - 13
DDBC -200	200	10	1000 x 1000	1050	700	120	10 - 15	130	80	600 x 600	200	25	14 - 15
DDBC-250	250	10	1250 x 1100	1050	750	120	10 - 15	150	100	750 x 750	220	30	16 - 18
DDBC -300	300	15	1400 x 1200	1200	800	150	10 - 15	160	125	900 x 800	250	40	20 - 22
DDBC -400	400	15	1500 x 1250	1250	850	150	10 - 15	160	150	1000 x 800	250	40	25 - 30
DDBC -500	500	20	1600 x 1500	1500	1000	150	10 - 15	160	200	1100 x 1000	250	50	30 - 40
DDBC -600	600	20	1600 x 1600	1600	1100	150	10 - 15	160	250	1200 x 1200	250	50	40 - 42
DDBC -800	800	30	2500 x 2000	1600	1200	150	10 - 15	160	300	2000 x 1600	300	50	55
DDBC -1000	1000	30	2600 x 2200	1650	1200	150	15	170	400	1800 x 1200	300	75	60 - 70
DDBC-1200	1200	40	2600 x 2200	1800	1300	150	15 - 20	175	450	1800 x 1200	350	100	80
DDBC -1500	1500	80	3000 x 2200	1800	1500	150	15 - 20	175	500	1800 x 1200	500	100	85
DDBC -2000	2000	80	3000 x 2200	1800	1500	150	15 - 20	180	600	1800 x 1200	500	125	110 - 120